

Order 2164

31 July



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5159-043
Job Sheet 180306



Part No: D5159-043

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/16/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs		7/16/18	0.19	1.09	Small Fab-8		
120	QC	2 pcs		7/16/18	0.00	0.00	QC5		
130	Packaging	2 pcs		7/16/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		7/16/18	0.00	0.00	QC21		

DAS
21
9-56

JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	2 Ea (1 ea)	90-Start up Operation	5093730
D5160-5	Shim	2 Ea (1 ea)	90-Start up Operation	5074008
MS20601M4W4	Rivet	6 Ea (3 ea)	90-Start up Operation	5095417

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	2	1	0
	D5160-5	2	13	0
	MS20601M4W4	6	14	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 11:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



AGAINST DEPARTMENT/PROCESS		DISPOSITION	
Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wc _____	Skid-tube ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	MRB (QS1042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____
 Container No: S096176 Part: D5159 - 043 Job No: 180306 Serial No/Batch: S096176 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832 - 5200 Email: sales@dartaero.com www.dartaerospace.com			
Date: 07/25/18			
Root Cause		Temperature, etc.	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐
		Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____	